

Date: Thursday, 8/23/2007 11:51:10 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HARNESS ASSEMBLY  
 Job Number : 34225  
 Estimate Number : 12993  
 P.O. Number : N/A Part Number : D412702105A  
 This Issue : 8/23/2007 S.O. No. : N/A Drawing Number : ICAD412-702 P79 R3  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : E  
 Previous Run : N/A Material : N/A  
 Due Date : 9/3/2007 Qty: 4 Um: Each  
 Written By :  
 Checked & Approved By : AD 07.08.23  
 Comment : est rev A 07.08.22 new issue EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
 type labels per PPP D412-702-105A CHG001

2.0 D35731 ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 ADAPTER  
 batch: B31861 MF 07-08-24

3.0 D3579042 SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 SHOULDER HARNESS RH  
 batch: B32111 MF 07-08-24

4.0 K62 CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 CLIP  
 batch: M104426 MF 07-08-24

5.0 MS24693S273 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)  
 Screw  
 batch: M1495 MF 07-08-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 8/23/2007 11:51:10 AM

User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 34225

Part Number: D412702105A

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

batch: m19600

mf

07-08-24

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut

batch: m104936

mf

07-08-24

8.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

mf 07-08-24

(P70)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Er 07/08/28 (+4)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-105A CHG001

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

Er 07/08/28 (+4)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

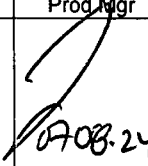
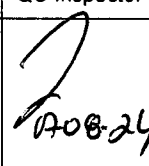
Er 07/08/28 (+4)


Job Completion



u 07/08/28

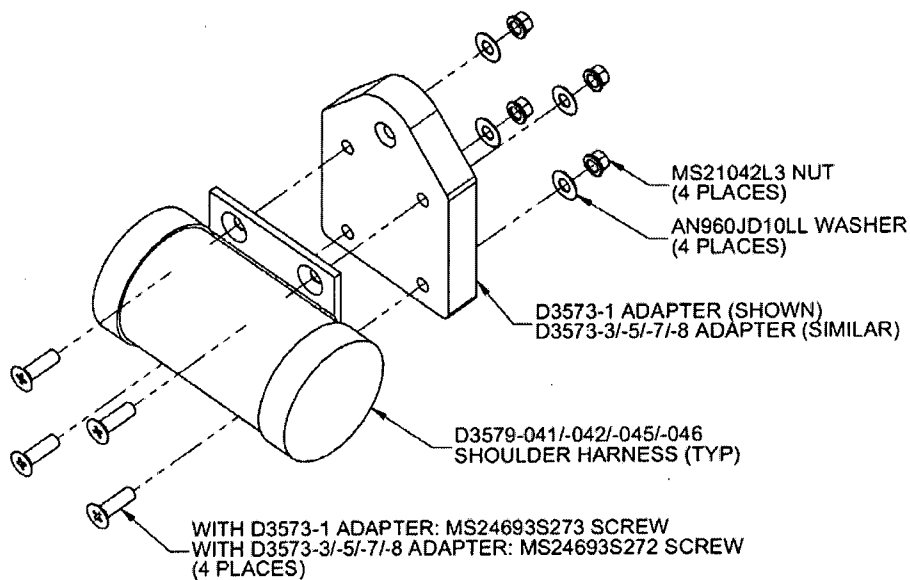
# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07-08-24	80	Pick 1x D3569-2 label B <u>32085</u> 3M marine adhesive 5200 m <u>104524</u> A/R Apply label to the buckle as per Dwg. and QSI 015 <u>D3579</u>	MF	07-08-27	4	 07-08-24	 07-08-24

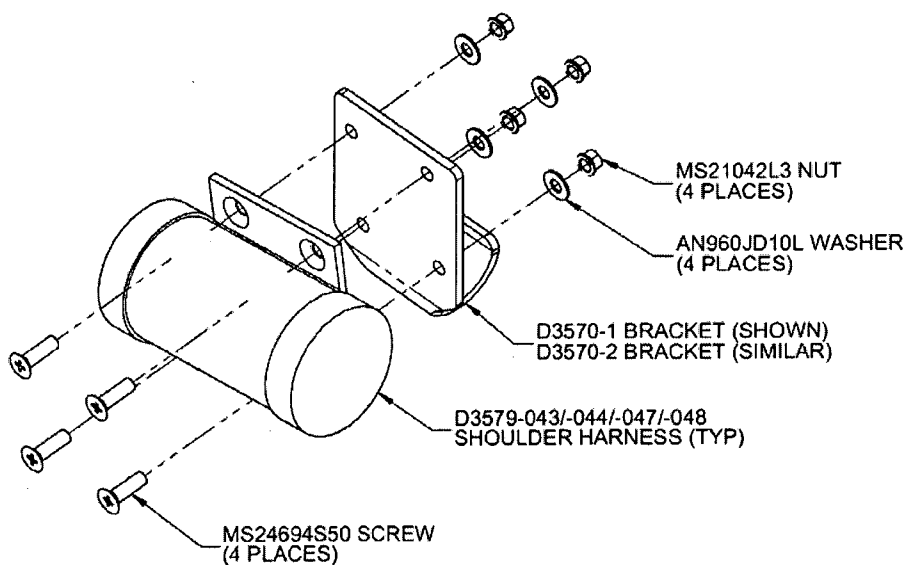
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 07/08/28  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34225

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